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# PRODUCT DATASHEET

## HALTER CLIP SCREWS

### Product Details

Designed for: *Fixing halter brackets*  
 Head style: *Hexagonal*  
 Drive bit: *5/16" hexagonal*  
 Thread form: *Coarse*  
 Shank material: *Carbon steel*  
 Material grade: *AISI C1022*  
 Coating: *500 hour Evoshield*  
 Recommended drill speed: *1500 – 2500 RPM*

### Halter clip screw range

Product Code	Size	Drill point	Drilling Capacity	Washer	Steel thickness
TSHF6.3-38-2	6.3 x 38.0mm	Tek 2	0.8 – 2.5mm	16mm $\varnothing$ bonded EPDM	0.8 – 2.5mm
TSHF6.3-50-2	6.3 x 50.0mm	Tek 2	0.8 – 2.5mm	16mm $\varnothing$ bonded EPDM	0.8 – 2.5mm

### Technical Data

Hardness Rating (Vickers scale)			Unfactored Mechanical Performance		
Diameter	Surface Hardness	Core Hardness	Diameter	Tensile Strength	Shear Strength
6.3mm	576.0 HV0.3	450.0 HV0.3	6.3mm	20.5kN	14.9kN

Halter clip screw – Unfactored pull out values					
Diameter	Drill point	Steel Thickness			
		1.2mm	1.5mm	2.5mm	
6.3mm	Tek 2	2.7kN	4.4kN	7.5kN	

**NOTE:** The results expressed in the datasheet are taken as mean loads from a range of empirical tests and are ultimate unfactored loads. Each specifier or end user should make his/ her own decision on what safety factors to use relevant to their design application (such as BS 5950, EN 1991, etc).

Errors and Omissions Excepted.

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# ABOUT OUR TESTING



All test results were derived from empirical testing performed by ETAS (Evolution Testing & Analytical Services), a UKAS (United Kingdom Accreditation Service) accredited testing laboratory (Accreditation No. 7485). The following tests were performed to the following standards.



7485

## Testing Procedures

Test/ Parameter	Standard/ Method/ Procedure
Ultimate Tensile	<b>ISO 6892-1: 2009</b> "Metallic materials – tensile testing – Part 1: Method of test at room temperature".
Ultimate Shear	<b>MIL-STD-1312-13</b> "Military Standard: Fastener test method (Method 13) Double shear test".
Pull Out (Withdrawal Force)	<b>EN 14566: 2009</b> "Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".
Pull Over	<b>EN 14592: 2008</b> "Timber structures. Dowel type fasteners. Requirements".
Hardness	<b>ISO 650 7-1: 2005</b> "Metallic materials – Vickers hardness test – Part 1: Test method".
Corrosion Resistance	<b>EN ISO 9227: 2012</b> "Corrosion tests in artificial atmospheres. Salt spray tests".
Drilling Time Test	<b>EN 14566: 2009</b> "Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".

### Laboratory Contact Details

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