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# PRODUCT DATASHEET

## ZINC COATED TEK SCREW

### Product Details

Designed for: *Fastening where a high end corrosion resistant coating is not required*

Head style: *Hexagonal*

Drive bit: *5/16" hexagonal*

Thread form: *Twin, coarse thread (Tek 3)/fine thread (Tek 5)*

Shank material: *Carbon steel*

Material grade: *AISI C1022*

Coating: *Zinc*

Recommended drill speed: *1500 - 2500 RPM*



### Tek 3 range – for light steel

Product Code	Size	Drill point	Effective thread length	Drilling Capacity	Washer
BWZP25-3	5.5 x 25mm	Tek 3	16.0mm	1.2 – 3.5mm	16mmø bonded EPDM
BWZP32-3	5.5 x 32mm	Tek 3	18.0mm	1.2 – 3.5mm	16mmø bonded EPDM
BWZP38-3	5.5 x 38mm	Tek 3	26.0mm	1.2 – 3.5mm	16mmø bonded EPDM
BWZP50-3	5.5 x 50mm	Tek 3	37.0mm	1.2 – 3.5mm	16mmø bonded EPDM
BWZP75-3	5.5 x 75mm	Tek 3	61.0mm	1.2 – 3.5mm	16mmø bonded EPDM
BWZP100-3	5.5 x 100mm	Tek 3	90.0mm	1.2 – 3.5mm	16mmø bonded EPDM
BWZP19-25-3	5.5 x 25mm	Tek 3	16.0mm	1.2 – 3.5mm	19mmø bonded EPDM
BWZP19-38-3	5.5 x 38mm	Tek 3	26.0mm	1.2 – 3.5mm	19mmø bonded EPDM
BWZP19-50-3	5.5 x 50mm	Tek 3	37.0mm	1.2 – 3.5mm	19mmø bonded EPDM
BWZP19-75-3	5.5 x 75mm	Tek 3	61.0mm	1.2 – 3.5mm	19mmø bonded EPDM
BWZP19-100-3	5.5 x 100mm	Tek 3	90.0mm	1.2 – 3.5mm	19mmø bonded EPDM
HWZP19-3	5.5 x 19mm	Tek 3	10.0mm	1.2 – 3.5mm	n/a
HWZP25-3	5.5 x 25mm	Tek 3	16.0mm	1.2 – 3.5mm	n/a
HWZP32-3	5.5 x 32mm	Tek 3	18.0mm	1.2 – 3.5mm	n/a
HWZP38-3	5.5 x 38mm	Tek 3	28.0mm	1.2 – 3.5mm	n/a
HWZP50-3	5.5 x 50mm	Tek 3	40.0mm	1.2 – 3.5mm	n/a
HWZP75-3	5.5 x 75mm	Tek 3	65.0mm	1.2 – 3.5mm	n/a
HWZP100-3	5.5 x 100mm	Tek 3	90.0mm	1.2 – 3.5mm	n/a

**NOTE:** The results expressed in the datasheet are taken as mean loads from a range of empirical tests and are ultimate unfactored loads. Each specifier or end user should make his/ her own decision on what safety factors to use relevant to their design application (such as BS 5950, EN 1991, etc).

Errors and Omissions Excepted.



## Tek 5 range – for heavy steel

Product Code	Size	Drill point	Effective thread length	Drilling Capacity	Washer
BWZP38-5	5.5 x 38mm	Tek 5	18.0mm	4.0 – 12.5mm	16mmø bonded EPDM
BWZP50-5	5.5 x 50mm	Tek 5	34.0mm	4.0 – 12.5mm	16mmø bonded EPDM
BWZP75-5	5.5 x 75mm	Tek 5	60.0mm	4.0 – 12.5mm	16mmø bonded EPDM
BWZP100-5	5.5 x 100mm	Tek 5	85.0mm	4.0 – 12.5mm	16mmø bonded EPDM
HWZP38-5	5.5 x 38mm	Tek 5	18.0mm	4.0 – 12.5mm	n/a
HWZP50-5	5.5 x 50mm	Tek 5	33.0mm	4.0 – 12.5mm	n/a
HWZP75-5	5.5 x 75mm	Tek 5	60.0mm	4.0 – 12.5mm	n/a
HWZP100-5	5.5 x 100mm	Tek 5	85.0mm	4.0 – 12.5mm	n/a

## Technical Data

Hardness Rating (Vickers scale)			Unfactored Mechanical Performance		
Diameter	Surface Hardness	Core Hardness	Diameter	Tensile Strength	Shear Strength
5.5mm	423.0HV	570.0HV	5.5mm	14.9kN	9.4kN

Tek 3 range – Unfactored pull out values							
Diameter	Drill point	Steel Thickness					
		1.2mm	1.6mm	2.0mm	2.5mm	3.0mm	4.0mm
5.5mm	Tek 3	1.7kN	2.0kN	2.2kN	4.1kN	5.1kN	6.0kN

Tek 5 range – Unfactored pull out values							
Diameter	Drill point	Steel Thickness					
		4.0mm	5.0mm	6.0mm	8.0mm	10.0mm	12.5mm
5.5mm	Tek 5	6.3kN	7.4kN	8.7kN	10.9kN	14.2kN	16.7kN

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# ABOUT OUR TESTING



**7485**

All test results were derived from empirical testing performed by ETAS (Evolution Testing & Analytical Services), a UKAS (United Kingdom Accreditation Service) accredited testing laboratory (Accreditation No. 7485). The following tests were performed to the following standards.

## Testing Procedures

Test/ Parameter	Standard/ Method/ Procedure
Ultimate Tensile	<b>ISO 6892-1: 2009</b> <i>"Metallic materials – tensile testing – Part 1: Method of test at room temperature"</i> .
Ultimate Shear	<b>MIL-STD-1312-13</b> <i>"Military Standard: Fastener test method (Method 13) Double shear test"</i> .
Pull Out (Withdrawal Force)	<b>EN 14566: 2009</b> <i>"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods"</i> .
Pull Over	<b>EN 14592: 2008</b> <i>"Timber structures. Dowel type fasteners. Requirements"</i> .
Hardness	<b>ISO 650 7-1: 2005</b> <i>"Metallic materials – Vickers hardness test – Part 1: Test method"</i> .
Corrosion Resistance	<b>EN ISO 9227: 2012</b> <i>"Corrosion tests in artificial atmospheres. Salt spray tests"</i> .
Drilling Time Test	<b>EN 14566: 2009</b> <i>"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods"</i> .

### Laboratory Contact Details

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