



25JP Hydraulic Winch Instruction Manual



Assembly & Operating instructions

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Introduction

JP Hydraulic Winches are our company's newly developed products with a pulling force from 10ton to 40ton.

They are structured by hydraulic motors, normally-closed hydraulic multi-plate brakes, planetary gear reducer mechanisms, reel, and a framework. The hydraulic motors we chose exhibit high mechanical efficiency. With the characteristics of starting torque and low speed, they are able to meet the requirements of converters with different flow rate according to different situations.

And, valves sets, such as a balancing valve, overload valve, high pressure shuttle valve, speed control valve or other valves, can be directly installed on the oil distributor of the motor according to users' needs.

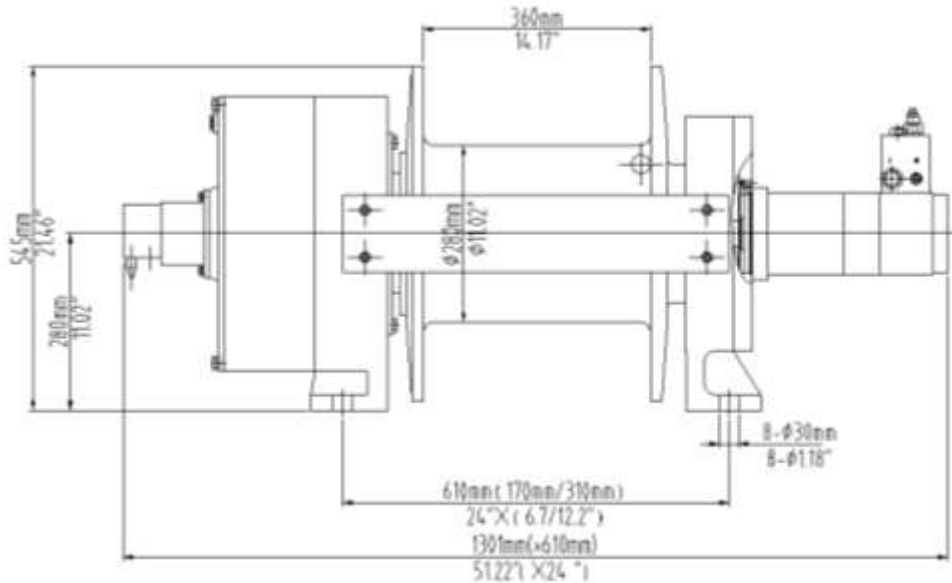
Brake and planetary gear reducer are directly installed on the reel. The reel, carrying shaft, and the rack are designed according to the mechanical requirements, making the overall construction reasonably succinct and have enough intensity and rigidity.

With its compact structure, small size, light weight, beautiful appearance, and with merits of high security, high efficiency, large starting torque, stability of low speed, low noise, and reliable operation, the series of winches have solved the problems of second gliding and chattering of empty hook in ordinary winches, providing a stability in the process of hoisting, descending, and braking.

The integrated valve set Installed in the valve plate effectively simplifies the user's hydraulic system.

Because of the above advantages, the series of winches are widely used in industry of ships, railway, construction machinery, petroleum, geological exploration, and metallurgical and so on.

Technical Parameters



Appearance

Cable (Dia.x L)	Ø1.18 "x160 FT(Ø30mmx50m)
Drum size (Dia.x L)	Ø11.02 "x14.17 " (Ø280mmx360 mm)
Mounting bolt pattern	24"x6.7/12.2" 8- Ø1.18 " 610mm x170/310mm 8- Ø30
Overall dimensions (LxWxH)	51.22"x30.31 "x21.46 " 1301mm x770mm x545mm

Pull & Speed

Layer of Cable	1	2	3	4	5
Rated Line Pull Per Layer	55000 LBS [245 KN]	47000 LBS [209 KN]	41000 LBS [182 KN]	36000 LBS [160 KN]	32000 LBS [142 KN]
Maximum Line Speed Per Layer	18 FPM [5.49 m/min]	21 FPM [6.40 m/min]	24 FPM [7.32 m/min]	27 FPM [8.23 m/min]	30 FPM [9.14 m/min]

Characteristic

Rated Torque	25000 LBF-FT [34000 Nm]	Wire Rope Capacity	180 FT [55 m]
Wire Rope	Ø30 mm, Optional Item	Design Standard	ISO 4301 & SAE J706
Hydraulic Motor	Sauer Danfoss OMT 310	Hydraulic Operating Pressure	2610 PSI [18 MPa]
Free Spooling Clutch	Pneumatic	Pneumatic Clutch Pressure	0.4 ~ 0.8 MPa
Rope Pressing Device	Pneumatic, Standard Item	Rope Roller Fairlead	Optional Item
Oil	Industrial Gear Oil 220	Oil Capacity	0.4 Gallon [1.5 Liter]
Mounting Bolts	8×M27, Class 10.9	Gross Weight	1270 LBS [580 kg]

Maintenance Precautions

1. Correct and rational use of the hydraulic winch is closely related to the safety of operations, and can effectively increase the life of the hydraulic winch.
2. Spring washers must be added with mounting screws. Mounting screws and wire rope must be inspected for fastening reliability and tightness.
3. Adjust the reversal valve to make the reel in a suitable position and put the wire rope into the hole on the edge of the reel. Then press the edge of the wire rope with steel plate and screws, and tighten screws. Start the winch, pull the wire rope back, and making it neat and orderly. At least three circles of wire rope must be maintained on the reel while working, otherwise, the edge of rope might be out, causing accident.
4. Pay attention that the wire ropes are in order on the reel. The disorder of the wire ropes must be avoided.
5. During normal working, the pulling force must be less than the rated one. The overloading capacity, that is, the maximum pulling force of IYJ series winch, which is around 1.25 times of the its rated number, is not exceeded. Otherwise, the users will be responsible for the damages and accidents.

6. The opening pressure of the balancing valve must be 0.1-0.4Mpa higher than the brake, or the winch will shake when putting it down. Our company has tested hoisting and adjusted balancing valves for each and every winch before it leaves the factory. Therefore, there is no need for users to adjust it more. But if there are special cases where the users need to adjust it, the users can spiral the adjusting screw outward, thus making the opening pressure higher. On the contrary, it will be reduced.
7. If there is an abnormal pressure increase in the system, the users must stop the machine immediately to check it. Check if the leakage of the oil in the hydraulic motor is normal. Usually, when hydraulic motor works under the load, the leaked oil from the pipe must not surpass 1m/m. Plenty of leakage demonstrates a damaged hydraulic motor, which must be repaired or replaced. Or, if the hydraulic motor is in good condition, check other parts inside the reel.
8. Check the operation of the hydraulic winch and its systems regularly during the work. In case of abnormal temperature rise, leakage, abnormal noise and vibration or pressure fluctuation, the user should stop the machine immediately to check the causes, and overhaul it.
9. Pay attention to the tank's oil and its level. If there is much foam, the users should stop immediately to check whether air leaks from the oil inlet of hydraulic system, the return oil port below the water, and whether hydraulic oil is emulsified by the entrance of the water.
10. Check quality indicators of hydraulic oil regularly. New oil must be changed if the indicators exceed the rated ones. Do not allow different types of hydraulic to mix. Otherwise, the performance of the hydraulic winch will be affected. Oil replacement cycle varies depending on operating conditions, and the user does it according to the actual situation.
11. Put 90 # gear oil into the winch speed reducer before using it, and replace the oil after 100 accumulated working hours. First remove the screw plugs on the reel, then slowly roll the reel to make reel block hole aim at the block hole on the planetary gear reducer. Carefully take the plug out with an Allen Key. Drain all the used oil and add the new oil. Tighten each and every plug.
12. Regularly check the oil filter, which should be cleaned and replaced regularly.
13. Standing under the winch hook is strictly prohibited.

Overhaul

When the hydraulic winch does not work or the malfunction is confirmed, the user can check and repair. Under conditions that the user is not able to do it, then do not dismantle or repair. Contact our company or ask another professional repair department to overhaul. Be careful when dismantling the machine, do not make scratches or dents on precision parts, especially to prevent the surface of moving and seal parts from damaging. Repair the damaged parts. Replace those that can't be repaired. Before assembly all parts must be cleaned, and if necessary, coated the parts with lithium

grease.

Lifting and Storage

Lifting

When lifting, put the wire rope with sufficient hardness around the proper position of the reel of the hydraulic winch, and pay attention to fixation and reliability.

Storage

(1) The Hydraulic winch should be stored in the warehouse where the air is dry and no corrosive gas. Do not put it under high temperature or at a -20 °C environment for long-term storage, in case the aging of sealing parts are accelerated.

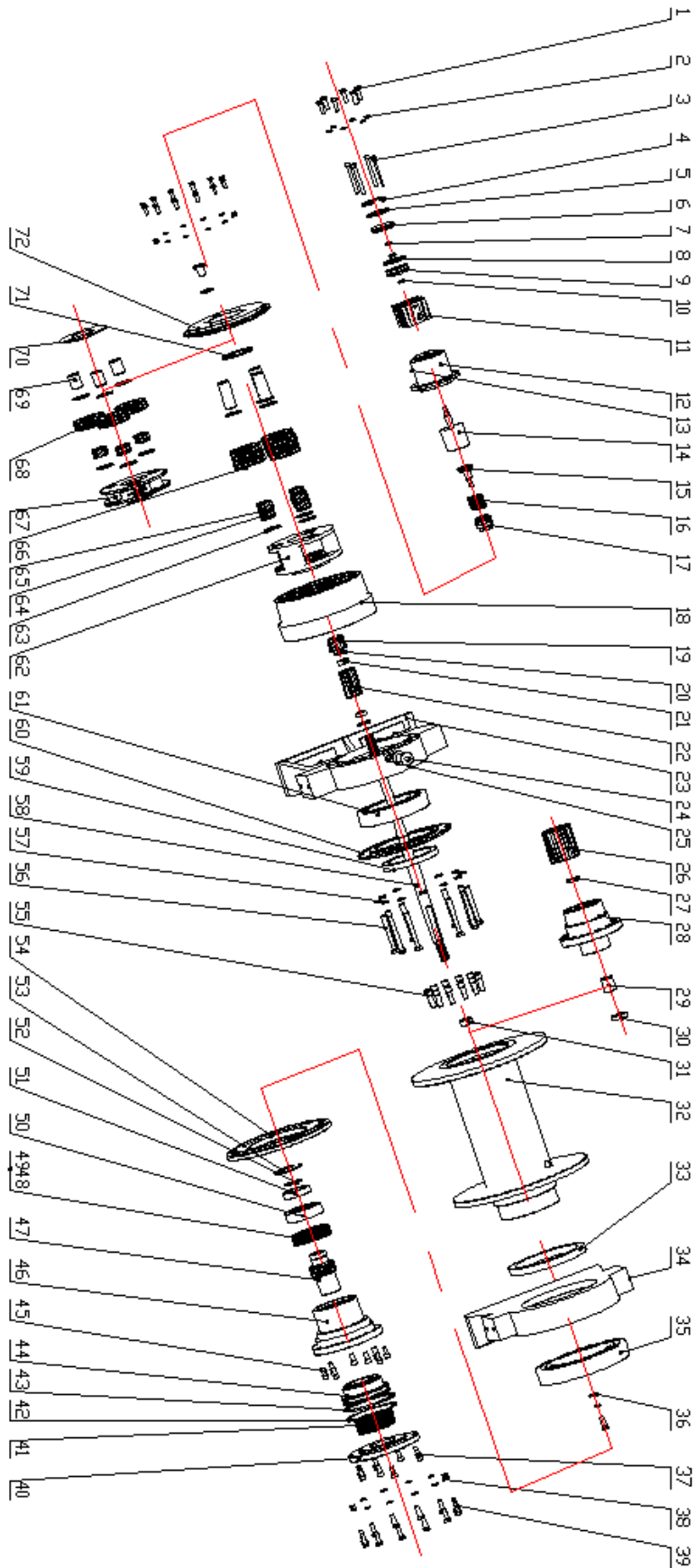
(2) If the Hydraulic winch is in a long-term storage, the user should drain all the oil from it, and fill the machine fully with Turbine Oil with a low acid value.

Packing list

1.25JP Hydraulic Winch

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Explosive View



NO.	Code.	Name.	Count	Remark
1	GB5783-86	Bolt M8*20	6	
2	GB93-87	Gasket 8	6	
3	GB70.1-2000	Screw M12*55	4	
4	GB893.1-86	check ring 65	1	
5	GB3452.1-2005	O-ring 58*2.65	2	
6	IYJ100.1-1	Cylinder cover	1	
7	GB/T6172.1-2000	Nut M10	2	
8	GB3452.1-2005	O-ring 58*2.65	2	
9	IYJ100.1-2	Bib	1	
10	GB3452.1-2005	O-ring 58*2.65	1	
11	IYJ100.1-9B	Cylinder liner	1	
12	IYJ100.1-8	Air vat	1	
13	IYJ150.4-2	Screw	1	
14	IYJ150.4-1	Fork	1	
15	IYJ100.1-5	Spring seat	1	
16	IYJ100.1-4	Spring	1	
17	IYJ250.4-3	linker	1	
18	IYJ250-2	Gear ring	1	
19	IYJ250-14	First stage sun gear	1	
20	IYJ250-12	Cover	2	
21	IYJ250.1-8	Cover	2	
22	IYJ250.1-7	Second stage sun gear	1	
23	IYJ250-10	The left bearing	1	
24	JB1001-77	Ventilate plug screw	2	
25	JB982-77	Gasket 20	2	
26	IYJ250-11	Driver axle	1	
27	IYJ150-12	Gasket	1	
28	IYJ150-11	The middle axle	1	
29	IYJ250-7	Gasket	1	
30	GB3452.1-85	Oil seal 32x52x8	1	
31	IYJ250-12	Gasket	1	
32	IYJ250-4	Drum	1	
33	GB9877.1-86	Oil seal 200*230*15	1	
34	IYJ250-5	The right bearing	1	
35	GB276-89	Bring 61938	1	
36	IYJ150-7	Gasket	1	
37	GB70-85	Screw M10*20	8	
38	GB93-87	Gasket 10	13	
39	GB5783-86	Bolt M10*30	13	
40	IYJ250.3-4	Motor seat	1	
41	Z30A-16	Spring	16	

42	GB3452.1-86	check ring A124*136*2	1	
43	GB3452.1-86	O-ring 120*7	1	
44	IHK3B21E.1-2	Bib	1	
45	GB70-85	Screw M10*30	12	
46	IYJ250.3-2	Brake cage	1	
47	IYJ250.3-3	Splined hub	1	
48	HS70K-11	Inner friction disc	6	
49	HS70K-10A	outside friction disc	7	
50	IYJ250.3-5	Bring seat	1	
51	GB276-89	Bring 61916	1	
52	GB893.1-86	check ring 75	1	
53	JB/ZQ4341-1997	check ring 102*4	1	
54	IYJ250.3-1	Cover	1	
55	GB70-85	Screw M12*45	20	
56	GB5782-86	Bolt M12*100	12	
57	GB93-87	Gasket 12	12	
58	IYJ250-6	Driver axle	1	
59	GB9877.1-86	Oil seal 130*160*12	1	
60	IYJ250-3	Driver axle	1	
61	GB288-87	Bring 3053124	1	
62	IYJ250.1-2	Second stage planet carrier	1	
63	IYJ250.1-4	First stage planet gasket	12	
64	GB309-84	Roller 5*21.8	252	
65	IYJ250-9	Gasket	3	
66	IYJ250.2-3	Second stage planet gear	3	
67	IYJ250.1-6	First stage planet carrier	1	
68	IYJ250.1-3	First stage planet gear	3	
69	IYJ250.1-2	First stage planet axle	3	
70	IYJ250.1-1	Gasket	1	
71	IYJ250-13	Gasket	1	
72	IYJ250-1	Cover	1	